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**1. PRODUCT AND COMPANY IDENTIFICATION****1.1 Product identifiers**

Product name : (R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexanediamine

Product Number : 671274  
Brand : Aldrich

CAS-No. : 68737-65-5

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Manufacture of substances

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich  
3050 Spruce Street  
SAINT LOUIS MO 63103  
USA

Telephone : +1 800-325-5832  
Fax : +1 800-325-5052

**1.4 Emergency telephone number**

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

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**2. HAZARDS IDENTIFICATION****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 4), H227  
Acute toxicity, Oral (Category 4), H302  
Skin corrosion (Category 1B), H314  
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 GHS Label elements, including precautionary statements**

Pictogram



Signal word

Danger

Hazard statement(s)

H227 Combustible liquid  
H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.

Precautionary statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301 + P312 IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell.

P301 + P330 + P331 P303 + P361 + P353	IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/ physician.
P321	Specific treatment (see supplemental first aid instructions on this label).
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
P403 + P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

### 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.1 Substances

Synonyms : trans-1,2-Bis(methylamino)cyclohexane  
(R,R)-(-)-N,N'-Dimethyl-1,2-diaminocyclohexane

Formula : C<sub>8</sub>H<sub>18</sub>N<sub>2</sub>  
Molecular Weight : 142.24 g/mol  
CAS-No. : 68737-65-5

#### Hazardous components

Component	Classification	Concentration
(R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine	Flam. Liq. 4; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; H227, H302, H314	-

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

#### General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

#### If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

#### In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

#### In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

#### If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

no data available

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## 5. FIREFIGHTING MEASURES

### 5.1 Extinguishing media

#### Suitable extinguishing media

For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

### 5.2 Special hazards arising from the substance or mixture

Carbon oxides, nitrogen oxides (NO<sub>x</sub>)

### 5.3 Advice for firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

### 5.4 Further information

Use water spray to cool unopened containers.

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## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

### 6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

### 6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For disposal see section 13.

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## 7. HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

### 7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage temperature: 2 - 8 °C

Store under inert gas. Sensitive to carbon dioxide Packaged under inert gas.

### 7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

#### Components with workplace control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

## Personal protective equipment

### Eye/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

### Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

### Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

### Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

### Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

- |   |  |
|---|--|
| a) Appearance                                   | Form: clear, liquid<br>Colour: colourless      |
| b) Odour  | no data available                              |
| c) Odour Threshold                              | no data available                              |
| d) pH   | no data available                              |
| e) Melting point/freezing point                 | Melting point/range: 39 - 44 °C (102 - 111 °F) |
| f) Initial boiling point and boiling range      | 78 - 80 °C (172 - 176 °F) at 24 hPa (18 mmHg)  |
| g) Flash point                                  | 74 °C (165 °F) - closed cup                    |
| h) Evaporation rate                             | no data available                              |
| i) Flammability (solid, gas)                    | no data available                              |
| j) Upper/lower flammability or explosive limits | no data available                              |
| k) Vapour pressure                              | no data available                              |
| l) Vapour density                               | no data available                              |
| m) Relative density                             | 0.902 g/cm <sup>3</sup>                        |
| n) Water solubility                             | no data available                              |
| o) Partition coefficient: n-octanol/water       | no data available                              |
| p) Auto-ignition temperature                    | no data available                              |
| q) Decomposition temperature                    | no data available                              |
| r) Viscosity                                    | no data available                              |
| s) Explosive properties                         | no data available                              |

t) Oxidizing properties      no data available

**9.2 Other safety information**

no data available

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**10. STABILITY AND REACTIVITY**

**10.1 Reactivity**

no data available

**10.2 Chemical stability**

Stable under recommended storage conditions.

**10.3 Possibility of hazardous reactions**

no data available

**10.4 Conditions to avoid**

Heat, flames and sparks.

**10.5 Incompatible materials**

Strong oxidizing agents

**10.6 Hazardous decomposition products**

Other decomposition products - no data available  
In the event of fire: see section 5

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**11. TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects**

**Acute toxicity**

no data available

Inhalation: no data available

Dermal: no data available

no data available

**Skin corrosion/irritation**

no data available

**Serious eye damage/eye irritation**

no data available

**Respiratory or skin sensitisation**

no data available

**Germ cell mutagenicity**

no data available

**Carcinogenicity**

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**

no data available

no data available

**Specific target organ toxicity - single exposure**

no data available

**Specific target organ toxicity - repeated exposure**

no data available

**Aspiration hazard**

no data available

**Additional Information**

RTECS: Not available

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.,  
Cough, Shortness of breath, Headache, Nausea

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**12. ECOLOGICAL INFORMATION****12.1 Toxicity**

no data available

**12.2 Persistence and degradability**

no data available

**12.3 Bioaccumulative potential**

no data available

**12.4 Mobility in soil**

no data available

**12.5 Results of PBT and vPvB assessment**

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

**12.6 Other adverse effects**

no data available

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**13. DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods****Product**

This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**

Dispose of as unused product.

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**14. TRANSPORT INFORMATION****DOT (US)**

UN number: 2735      Class: 8      Packing group: II  
Proper shipping name: Amines, liquid, corrosive, n.o.s. ((R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine)  
Marine pollutant: No  
Poison Inhalation Hazard: No

**IMDG**

UN number: 2735      Class: 8      Packing group: II      EMS-No: F-A, S-B  
Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. ((R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine)  
Marine pollutant: No

**IATA**

UN number: 2735      Class: 8      Packing group: II  
Proper shipping name: Amines, liquid, corrosive, n.o.s. ((R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine)

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**15. REGULATORY INFORMATION****SARA 302 Components**

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**

SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**

Fire Hazard, Acute Health Hazard

**Massachusetts Right To Know Components**

No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

	CAS-No.	Revision Date
(R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine	68737-65-5	

**New Jersey Right To Know Components**

	CAS-No.	Revision Date
(R,R)-(-)-N,N'-Dimethyl-1,2-cyclohexandiamine	68737-65-5	

**California Prop. 65 Components**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

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**16. OTHER INFORMATION**

**Full text of H-Statements referred to under sections 2 and 3.**

Acute Tox.	Acute toxicity
Eye Dam.	Serious eye damage
Flam. Liq.	Flammable liquids
H227	Combustible liquid
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.

**HMIS Rating**

Health hazard:	3
Chronic Health Hazard:	
Flammability:	2
Physical Hazard	0

**NFPA Rating**

Health hazard:	3
Fire Hazard:	2
Reactivity Hazard:	0

**Further information**

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**Preparation Information**

Sigma-Aldrich Corporation  
Product Safety – Americas Region  
1-800-521-8956

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